

Isophane Insulin Suspension

DEFINITION

Isophane Insulin Suspension is a sterile suspension of zinc–insulin crystals and Protamine Sulfate in buffered Water for Injection, combined in a manner such that the solid phase of the suspension consists of crystals composed of insulin, protamine, and zinc. The Protamine Sulfate is prepared from the sperm or from the mature testes of fish belonging to the genus *Oncorhynchus* Suckley, or *Salmo* L. (Fam. Salmonidae). Its potency, based on the sum of its insulin and desamido insulin components, is NLT 95.0% and NMT 105.0% of the potency stated on the label, expressed in USP Insulin Units/mL.

IDENTIFICATION

- **A.** The retention time of the insulin peak of *Sample solution A* or *Sample solution B* corresponds to that of the appropriate species of the *Identification solution*, as obtained in the *Assay*. [NOTE—It may be necessary to inject a mixture of *Sample solution* and *Identification solution*.]

ASSAY

PROCEDURE

Solution A: Dissolve 28.4 g of anhydrous sodium sulfate in 1000 mL of water. Pipet 2.7 mL of phosphoric acid into the solution, and adjust with ethanolamine to a pH of 2.3, if necessary.

Mobile phase: Acetonitrile and *Solution A* (26:74).

[NOTE—The acetonitrile is warmed to NLT 20° to avoid precipitation.]

System suitability solution: 1.5 mg/mL of insulin of the appropriate species, either insulin beef or insulin pork, in 0.01 N hydrochloric acid. For insulin of mixed species, prepare a solution containing 1.3 mg/mL of insulin beef and 0.25 mg/mL of insulin pork in 0.01 N hydrochloric acid. Allow to stand at room temperature for NLT 3 days to obtain a solution containing NLT 5% of A-21 desamido insulin.

Identification solution: 0.6 mg/mL each of USP Insulin Beef RS and USP Insulin Pork RS in 0.01 N hydrochloric acid. [NOTE—The *Identification solution* may be stored at room temperature for up to 12 h or in a refrigerator for up to 48 h.]

Standard solution: 1.5 mg/mL of either USP Insulin Beef RS or USP Insulin Pork RS in 0.01 N hydrochloric acid. For insulin of mixed species, prepare a solution containing 1.3 mg/mL of USP Insulin Beef RS and 0.25 mg/mL of USP Insulin Pork RS in 0.01 N hydrochloric acid.

Sample solution A (for Suspension labeled as containing 40 USP Insulin Units/mL): Add 2.5 μ L of 9.6 N hydrochloric acid for each milliliter of an accurately measured volume of Suspension. Allow the suspension to clarify, and mix.

Sample solution B (for Suspension labeled as containing 100 USP Insulin Units/mL): Add 2.5 μ L of 9.6 N hydrochloric acid for each milliliter of an accurately measured volume of Suspension. Allow the suspension to clarify, and mix. [NOTE—Pooling several package units may be necessary to obtain sufficient volume of the sample.] Pipet 2 mL of this solution into a 5-mL volumetric flask, dilute with 0.01 N hydrochloric acid to volume, and mix.

Chromatographic system

(See *Chromatography* <621>, *System Suitability*.)

Mode: LC

Detector: UV 214 nm

Column: 4.6-mm \times 15-cm; packing L1

Column temperature: 40°

Flow rate: 1 mL/min

Injection volume: 20 μ L

System suitability

Samples: *System suitability solution* and *Standard solution*

Suitability requirements

Resolution: NLT 2.0 between insulin and A-21 desamido insulin, *System suitability solution*

Tailing factor: NMT 1.8 for the insulin peak, *System suitability solution*

Relative standard deviation: NMT 1.6%, *Standard solution*

Analysis

Samples: *Identification solution*, *Standard solution*, and either *Sample solution A* or *Sample solution B*

Measure the peak responses for insulin and A-21 desamido insulin of the appropriate species, using the chromatogram of the *Identification solution* to identify the insulin peaks.

For Suspension prepared from a single species, calculate the potency, in USP Insulin Units/mL, in the portion of Suspension taken:

$$\text{Result} = (\sum r_U / \sum r_S) \times C_S \times D$$

r_U = sum of the peak responses of insulin and A-21 desamido insulin from the *Sample solution*

r_S = sum of the peak responses of insulin and A-21 desamido insulin from the *Standard solution*

C_S = concentration of either USP Insulin Beef RS or USP Insulin Pork RS in the *Standard solution* (USP Insulin Units/mL)

D = dilution factor used to prepare the *Sample solution*

For Suspension prepared from a mixture of insulin beef and insulin pork, calculate the total potency as the sum of the potencies of insulin beef and insulin pork, determined separately, as directed above.

Acceptance criteria: 95.0%–105.0% of the potency stated on the label, expressed in USP Insulin Units/mL

OTHER COMPONENTS

Change to read:

- **ZINC DETERMINATION** <591>:▲ (IRA 1-Jan-2019) 10–40 μ g for every 100 USP Insulin Units

PRODUCT-RELATED SUBSTANCES AND IMPURITIES

PHYSICOCHEMICAL ANALYTICAL PROCEDURES FOR INSULINS

<121.1>, *Limit of High Molecular Weight Proteins*

Proceed as directed in the chapter, except for the *Sample solution*. It meets the requirements.

Sample solution: Quantitatively add 4 μ L of 6 N hydrochloric acid to each milliliter of an accurately measured volume of Suspension, and mix.

Acceptance criteria: NMT 3.0%

SPECIFIC TESTS

INSULIN IN THE SUPERNATANT

Sample solution: Centrifuge 10 mL of the Suspension at 1500 \times g for 10 min. Use the supernatant.

Analysis: Determine the insulin content of the *Sample solution* by a suitable method.

Acceptance criteria: NMT 1.0 USP Insulin Unit/mL

- **PH** <791>: 7.0–7.8

- **BACTERIAL ENDOTOXINS TEST** <85>: NMT 80 USP Endotoxin Units per 100 USP Insulin Units

- **STERILITY TESTS** <71>, *Test for Sterility of the Product to Be Examined*, *Membrane Filtration*: Meets the requirements when tested as directed in the chapter and the

2 Insulin

Interim Revision Announcement
Official January 1, 2019

Suspension being filtered immediately after it has been put into a solution using a validated suitable solvent

ADDITIONAL REQUIREMENTS

- **PACKAGING AND STORAGE:** Preserve in the unopened, multiple-dose container provided by the manufacturer. Do not repackage. Store in a refrigerator, protect from sunlight, and avoid freezing.
- **LABELING:** Label it to indicate the one or more animal species to which it is related, as porcine, bovine, or a mixture of porcine and bovine. If the Isophane Insulin

Suspension is made from insulin that is purified, label it as such. The Suspension container label states that the Suspension is to be shaken carefully before use. Label it to state that it is to be stored in a refrigerator and that freezing is to be avoided. The label states the potency in USP Insulin Units/mL.

- **USP REFERENCE STANDARDS** <11>
USP Insulin Beef RS
USP Insulin Pork RS